

## Plant assessment protocol

# Plant inspection form (RO/NF)

This document is designed to gather the appropriate information to allow Genesys International to design a suitable antiscalant treatment for the inhibition of foulants and deposits and a cleaning protocol.

### Section 1: Operation and design data

Contractors:

Construction Year:

Stages:

Elements per pressure vessel:

Membranes: Make:

Model:

Pressure vessels per stage:

Recirculation: No  Yes  Flux:

### Prepared by:

Name:

Date:

### Plant Details:

Water type:

Brackish  Surface  Tap  Sea  Waste

Plant reference:

Address:

Telephone:

Email:

Contact:

#### Operational Data

#### Units

#### Design values

#### Operation values

Feed Pressure:

Reject Pressure:

Feed Flowrate:

Product Flowrate:

Recovery:

Product Quality:

µS/cm

Average Temperature:

Winter

Summer

Comments:

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## Section 2: Pretreatment

### Feed System (storage tanks):

Volume: Covered:  Yes  No Material:

### Sand filters:

N°: Configuration:  Serial  Parallel Ø:

Load type/ size: Speed: Other data:

### Microfilters:

Type:  Wound  Expanded (spun)  Pleated Configuration:  Serial  Parallel

Cartridges/Housing units: / Replacement : ΔP Design/Current:

Filter characteristics: Length: Manufacturer/Model: Micron:

### Other:

Setting tank  Flotation  UF/MF

Characteristics:

### Reagents Dosed

### Product - Dose mg/l

### Dosage point

Coagulant  
Flocculant  
pH Adjustment  
Chlorine  
Reducer (eg. SBS)  
Antiscalant



On-line monitoring systems:

Comments:

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### Section 3:

## Post treatment

	Product - Dose mg/l	Dosage point
pH Adjustment:		
Chlorine:		
Corrosion Control:		
Remineralization:		
Other:		

### Section 4:

## Feed water quality

(Please indicate the units of measurement for each parameter)

SDI15:	<input type="text"/>	Salinity (TDS):	<input type="text"/>
Turbidity:	<input type="text"/>	Total suspended solids:	<input type="text"/>
Calcium (Ca <sup>2+</sup> ):	<input type="text"/>	Sulphates (SO <sub>4</sub> <sup>2-</sup> ):	<input type="text"/>
Magnesium (Mg <sup>2+</sup> ):	<input type="text"/>	Chlorides (Cl <sup>-</sup> ):	<input type="text"/>
Sodium (Na <sup>+</sup> ):	<input type="text"/>	Fluorides (F <sup>-</sup> ):	<input type="text"/>
Potassium (K <sup>+</sup> ):	<input type="text"/>	Bicarbonates (HCO <sub>3</sub> <sup>-</sup> ):	<input type="text"/>
Barium (Ba <sup>2+</sup> ):	<input type="text"/>	Carbonates (CO <sub>3</sub> <sup>2-</sup> ):	<input type="text"/>
Strontium (Sr <sup>2+</sup> ):	<input type="text"/>	Nitrates (NO <sub>3</sub> <sup>-</sup> ):	<input type="text"/>
Iron (total/Fe <sup>2+</sup> ):	<input type="text"/>	Silica (SiO <sub>2</sub> ):	<input type="text"/>
Aluminium (Al <sup>3+</sup> ):	<input type="text"/>	Phosphates (PO <sub>4</sub> <sup>3-</sup> ):	<input type="text"/>
Manganese (Mn):	<input type="text"/>	pH: raw: <input type="text"/> feed: <input type="text"/>	
Analysis frequency:		Design values recovery: Yes <input type="checkbox"/> No <input type="checkbox"/>	

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## Section 5: Membrane cleaning

CIP System:

No  Yes

Can different stages be independently cleaned?:

No  Yes

Can cleaning solution be heated?

No  Yes

Filtration system installed in cleaning circuit?

No  Yes

Flux/pressure recirculation pump:

Cleaning tank volume:

Cleaning Frequency:

Design values recovery

No  Yes

Cleaning Protocol: (Products & doses – pH – time – temperature – flow)

Cleaning effectiveness:

Comments:

## Section 6: Plant Diagram

Please attach a separate file of the diagram to the email generated by the submit button below before sending.

### Instructions & Comments:

All units (filters, deposits, RO/NF modules) and equipments (pipes, valves and pumps) identified during inspection must be included in this diagram.

Flow and pressure values between different stages, if identified, should be indicated. Also reagents dosing points are important. When both coagulant and flocculant are dosed, distance between dosing points must be reported.

On-line monitoring system position (conductivity meters, redox control etc.) must be also indicated, if present.